



Beautify your system. Protect your investment.



## INSTALLATION INSTRUCTIONS

### ATTENTION

***SolaTrim cannot be applied when air temperature exceeds 105° (40.5°C). For best results, apply when temperatures are between 50°- 85°F or 10°-30°C.***

SolaTrim is the most effective and easy-to-install residential Solar Pest and Debris Barrier & Finishing Skirt on the market.

### Contents

- (25) Sections of **SolaTrim**, 48" long (100 feet)
- (5) sealed packets of Polywater® ACE-1L wipes
- **Online Only** is the MSDA, Technical Data Sheets for the Adhesive Strip & Safety Data Sheets for Polywater® ACE-1L wipes
- **SolaTrim** Instructions (Spanish version available online only) **Versión en español disponible solo en línea**

### Tools Needed:

- Metal shears to cut .025" thick aluminum
- Tape Measure
- Clean cotton cloth
- Scribe w/ White or yellow marker (Optional)
- J Roller (Optional)

**INSTALLATION INSTRUCTIONS** - Additional installation videos and tips can be found on our website by visiting [www.solatrim.com](http://www.solatrim.com)

**For Best Results fitting, cutting and affixing SolaTrim to the Solar Array, please follow the directions listed below.**

1. **Solar Module frames must be free of dust and debris.** Use the Polywater® ACE-1L wipes to prepare the frames for **SolaTrim's** peel and stick adhesive (Refer to Safety Data Sheets for Polywater® ACE-1L Wipes safe handling guidelines). Each wipe should be adequate to prep 10-20 feet of module frames. The acetone will dry quickly. ***If frames have built-up surface dirt or residue, clean the surface before prepping with the ACE-1L wipe.***
2. When applying **SolaTrim**, start at the corners of the array and work toward the center. Wherever possible, place full length sections of **SolaTrim** on the corner edges of the modules.
3. Place the **SolaTrim** pieces against the module frame and mark the piece with a white marker so the top of the **SolaTrim** frame will be flush with the top of the module frame.
4. Cut the **SolaTrim** piece to fit with metal shears.
5. Check for the piece for proper fit before peeling off the adhesive. (Note: **SolaTrim** pieces do not need to make contact with the roof surface; 1/8" to 1/4" gaps are acceptable and still provide protection.
6. After checking the fit, remove the adhesive strip and press the **SolaTrim** piece against the module frame. Apply hard pressure (25 psi) with hands (use gloves, or a J-roller tool) along the entire length of the frame with pressure to help the adhesive foam conform to the frame surface. **SolaTrim** will stay in place immediately but will achieve lasting adhesion in about an hour.
7. If **SolaTrim** needs to be removed, simply pull a razor knife blade down the entire adhesive bead between the module frame and the **SolaTrim** panel. Pull lightly on the **SolaTrim** panel and it should pop off.